#### 17.1 USES PERMITTED

No person shall within any M1 Zone use any lot, or erect, alter or use any building or structure for any purpose except one or more of the following M1 uses;

an administrative office of the *Corporation*, the *County*, the Province of Ontario or the Dominion of Canada:

an ambulance, police or fire depot;

an assembly plant;

a business or professional office;

a cold storage plant;

a customer contact centre office;

a fabricating plant;

an industrial mall;

a machine shop;

a manufacturing plant;

a motel or hotel;

a packaging plant;

a printing plant;

a processing plant;

a scientific research establishment;

a warehouse:

a wholesale outlet.

a business office, retail sales outlet, wholesale distribution outlet or showroom *accessory* to a *permitted use*.

#### 17.2 ZONE PROVISIONS

No *person* shall within any M1 Zone *use* any *lot* or *erect, alter* or *use* any *building* or *structure* except in accordance with the following provisions:

Table 17.2 – Zone Provisions			
Zone Provision	Non-Residential Uses		
Lot Area			
Minimum	1.0 ha		
Lot Frontage			
Minimum	60.0 m		
Lot Depth			
Minimum	120 m		
Front Yard Depth			
Minimum	25.0 m		
Rear Yard Depth			
Minimum	25.0 m		
Interior Side Yard Width			
Minimum	8.0 m		

Table 17.2 – Zone Provisions			
Zone Provision	Non-Residential Uses		
Exterior Side Yard Width			
Minimum	25.0 m		
Setback	27.5 m from the centreline of an <i>arterial road</i> as designated on Schedule "B" of this By-law; or		
Minimum Distance	60.0 m from the centreline of Hwy 401, except that the first 10.0 m adjacent to Hwy 401 may only be <i>used</i> for the purpose of <i>landscaped open space</i>		
Landscaped Open Space			
Minimum	20% of the lot area		
Gross Floor Area			
Minimum	900 m <sup>2</sup>		
Provision for Retail Sales Outlet, Wholesale Distribution Outlet or Showroom			
Maximum	50% of the gross floor area of a permitted use		
Height			
Maximum	5 storeys		
Parking, Accessory Buildings, Etc.	In accordance with the provisions of Section 5 herein		

## 17.2.1 External Design:

The exterior of the wall or walls of any *building* or *structure* facing Provincial Highway 401 shall be brick, stone or glass construction provided that the following facing materials may be used to a maximum of 40% of the total surface area of each wall:

stainless steel;
decorative glazed terra cotta;
ceramic veneer;
precast stone or concrete panels;
aluminium;
bronze;

steel with protective glazed enamel or porcelain finish.

All plans and specifications for all *buildings* and *structures*, as well as for additions to *buildings* and *structures* which existed prior to the passing of this By-Law, shall be prepared to the satisfaction of the City of Woodstock and where required, under the supervision of a registered architect or professional engineer and bear the stamp of said architect or engineer.

# 17.2.2 Open Storage:

The *open storage* of goods or materials outside of a *building* and *accessory* to the *use* of the *main building* on the *lot* is *permitted* in accordance with the following provisions:

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- such open storage shall comply with the yard and setback requirements of subsection 17.2 hereof;
- ii) such open storage shall not cover more than 30% of the lot area;
- iii) any portion of the area *used* for *open storage* shall be enclosed by a fence or berm and designed so that the storage is not visible from a *street* adjoining the *lot* or along any line of sight that is perpendicular to the *street*.
- iv) for those properties abutting Provincial Highway 401, no *open storage* shall be located in the area between the edge of the Highway 401 road allowance and any *building*;

#### 17.3 SPECIAL PROVISIONS

# 17.3.1 M1-1 NORTH SIDE OF PATULLO AVENUE BETWEEN JACK ROSS AVENUE AND MIDDLETOWN LINE

(KEY MAPS 100 & 101)

- 17.3.1.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-1 Zone use any *lot*, or *erect*, *alter* or *use* any *building* or *structure* for any purpose except the following:
  - all uses permitted in Section 17.1 of this By-law.
- 17.3.1.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-1 Zone use any *lot*, or *erect*, *alter* or *use* any *building* or *structure* for any purpose except in accordance with the following provisions:

#### 17.3.1.2.1 Setback from EP1-1 and/or EP2-2 Zone

Notwithstanding any yard provision contained in Section 17.2, the minimum setback from an EP1-1 Zone or EP2-2 Zone shall be in accordance with the relevant setback provisions contained in those zones.

#### 17.3.1.2.2 Holding Provisions

Where the symbol "H" appears on a zoning map following the zone symbol M1-1, those lands shall not be developed or *used* unless this By-law has been amended to remove the relevant "H" symbol.

## 17.3.1.2.2.1 Criteria for the Removal of the Holding Provision

i) Prior to the removal of the "H" symbol, where development is proposed to be serviced by private services or a combination of private and municipal services, the owner shall satisfy the requirements of subsection 5.1.2 – Adequate Municipal Services of the City of Woodstock Zoning By-law and where deemed appropriate, shall enter into an agreement or agreements consistent with Section 41 of the Planning Act with the County and/or other appropriate authority regarding the future extension of municipal services, including any and all financial responsibilities associated therewith.

- ii) Prior to the removal of the "H" symbol, the owner shall submit an archaeological assessment of the subject property and mitigate, through preservation or resources removal and documentation, adverse impacts to any significant archaeological resources found. No grading or other soil disturbances shall take place on the property prior to the issuance of a clearance letter by the Ministry of Culture confirming that all archaeological resource concerns have met licensing and resource conservation requirements.
- iii) Prior to the removal of the "H" symbol, where development is proposed within 120 metres of an EP1-1 Zone or within 60 metres of an EP2-2 Zone, the owner shall satisfy the requirements as contained in subsection 25.3.1.2.1 Setback from Environmental Protection Zone EP1-1 and/or subsection 26.3.2.2.1 Setback from Environmental Protection Zone EP2-2.
- 17.3.1.2.3 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

## 17.3.2 M1-2 EAST WOODSTOCK

(KEY MAP 54)

- 17.3.2.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-2 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:
  - all uses permitted in Section 17.1 of this By-Law, except that a motel or hotel shall not be permitted;
  - a municipal recreational facility.
- 17.3.2.2 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

#### 17.3.3 M1-3 ATHLONE AVENUE AT FINKLE STREET (KEY MAP 103)

17.3.3.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-3 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all uses permitted in Section 17.1 of this By-law; a medical clinic.

17.3.3.2 That all the provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further that all other provisions of this By-Law are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 8654-11)

# 17.3.4 M1-4 RIDGEWAY ROAD AT JACK ROSS AVENUE (KEY MAP 99)

17.3.4.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-4 Zone *use* any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all uses permitted in Section 17.1 of this By-Law.

17.3.4.2 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-4 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:

17.3.4.2.1 Lot Frontage:

Minimum 31.0 m

17.3.4.2.2 Interior Side Yard Width:

Minimum 3.0 m

17.3.4.2.3 Lot Depth:

Minimum 65.0 m

17.3.4.2.4 Lot Area:

Minimum 0.2 ha

17.3.4.2.5 Gross Floor Area:

Minimum 175.0 m<sup>2</sup>

17.3.4.2.6 External Design:

No provision.

17.3.4.2.7 That all the provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further that all other provisions of this By-Law are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 8801-12)

### 17.3.5 M1-5 PART LOT 14, CONCESSION 2 (BLANDFORD) (KEY MAP 31)

17.3.5.1 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-5 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except for the following:

all uses permitted in Section 17.1 of this By-Law

17.3.5.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-5 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:

17.3.5.2.1 Lot Area

Minimum 0.6 ha

17.3.5.2.2 Lot Frontage

Minimum 45 metres

17.3.5.2.3 Exterior Side Yard

Minimum 7.5 metres

17.3.5.2.4 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 8966-15 as approved by OMB File PL150199 on August 7, 2015)

# 17.3.6 M1-6 1101 AND 1117 RIDGEWAY ROAD (KEY MAP 99)

17.3.6.1 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-6 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all uses permitted in Section 17.1 of this By-Law; a chick hatchery

- 17.3.6.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-6 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:
- 17.3.6.2.1 Definition of Chick Hatchery:

For the purposes of this subsection, a 'Chick Hatchery', means a lot, building or structure or part thereof used for the purposes of hatching eggs, the processing and shipping of chicks, but does not include a farm. The housing of chicks shall not occur on-site for a period of longer than 72 hours following hatching.

17.3.6.3 That all the provisions of the M1 Zone in Section 17.2 to this By-Law, as amended, shall apply, and further that all other provisions of this By-Law, as amended, that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9086-16)

17.3.7	<u>M1-7</u>	ATHLONE AVENUE	(KEY MAP 95)		
17.3.7.1	Notwithstanding any provisions of this By-law to the contrary, no person shall within any M1-7 Zone <i>use</i> any <i>lot</i> , or <i>erect</i> , <i>alter</i> or <i>use</i> any <i>building</i> or <i>structure</i> except in accordance with the following provisions:				
17.3.7.1.1	Lot Depth				
	Minimum	11	6 m		
17.3.7.2	That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.				
		(Added by By-Law 9544-22)			
17.3.8	<u>M1-8</u>	WOODALL WAY	(KEY MAP 54)		
17.3.8.1	Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-8 Zone use any lot, or erect, alter or use any building or structure for any purpose except the following:				
	all uses perm	itted in Section 17.1 of this By-La	w, except that a motel or		
		t be permitted; ecreational facility.			
17.3.8.2	Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-8 Zone <i>use</i> any <i>lot</i> , or <i>erect</i> , <i>alter</i> or <i>use</i> any <i>building</i> or <i>structure</i> except in accordance with the following provisions:				
17.3.8.2.1	Front Yard De	epth			
	Minimum	18	5 m		
17.3.8.2.2	Exterior Side	Yard Depth			
	Minimum	15	5 m		
17.3.8.2.3	Interior Side	∕ard Width			
	Minimum	3	m		
	except that where the <i>interior side lot line</i> is the boundary line between an M1 Zone and a Residential or Development Zone, the minimum <i>interior side yard</i> width shall be 8.0 m.				
		(Added by By-Lav	v 9139-17)		

17.3.8.3 That all the provisions of the M1 Zone in Section 17.2 to this By-Law, as amended, shall apply, and further that all other provisions of this By-Law, as amended, that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9139-17)

17.3.9 <u>M1-9</u>	EAST SIDE OF WOODALL WA	(KEY MAP 54)	
17.3.9.1	Notwithstanding any provisions of this By-Law to the contrary, no <i>person</i> shall within any M1-9 Zone <i>use</i> any <i>lot</i> , or <i>erect</i> , <i>alter</i> or <i>use</i> any <i>building</i> or <i>structure</i> for any purpose except the following:		
	all uses permitted in Section 17.1 of this By- hotel shall not be permitted; a municipal recreational facility.	-Law, except that a <i>motel</i> or	
17.3.9.2	Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-9 Zone <i>use</i> any <i>lot</i> , or <i>erect</i> , <i>alter</i> or <i>use</i> any <i>building</i> or <i>structure</i> except in accordance with the following provisions:		
17.3.9.2.1	Lot Area		
	Minimum	Nil	
17.3.9.2.2	Lot Frontage		
	Minimum	20 m	
17.3.9.2.3	Front Yard Depth		
	Minimum	15 m	
17.3.9.2.4	Exterior Side Yard Width		
	Minimum	15 m	
17.3.9.2.5	Interior Side Yard Width		
	Minimum	3 m	
	except that where the <i>interior side lot line</i> is the boundary line between an M1-9 Zone and a Residential or Development Zone, the minimum <i>interior side yard</i> width shall be 8 m.		

17.3.9.2.6 Rear Yard Depth

Minimum 7.5 m

except that where the *rear lot line* is the boundary line between an M1-9 Zone and a Residential or Development Zone, the minimum *rear yard depth* shall be 25 m.

(Added by By-Law 9317-19)

17.3.9.2.7 Landscaped Open Space

Minimum 5% of the lot area

17.3.9.3 That all the provisions of the M1 Zone in Section 17.2 to this By-Law, as amended, shall apply, and further that all other provisions of this By-Law, as amended, that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9317-19)

17.3.10 M1-10 ATHLONE AVENUE (KEY MAP 95)

17.3.10.1 Notwithstanding any provisions of this By-law to the contrary, no person shall within any M1-10 Zone *use* any *lot*, or *erect*, *alter* or *use* any *building* or *structure* except in accordance with the following provisions:

17.3.10.1.1 Lot Area

Minimum 0.31 ha

17.3.10.1.2 Lot Frontage

Minimum 53 m

17.3.10.2 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9544-22)

17.3.11 M1-11 ATHLONE AVENUE (KEY MAP 95)

17.3.11.1 Notwithstanding any provisions of this By-law to the contrary, no person shall within any M1-11 Zone *use* any *lot*, or *erect*, *alter* or *use* any *building* or *structure* except in accordance with the following provisions:

17.3.11.1.1 Lot Frontage

Minimum 41 m

(Added by By-Law 9544-22)

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# PRESTIGE INDUSTRIAL ZONE (M1)

17.3.11.1.2 Interior Side Yard

Minimum 3 m

17.3.11.1.3 Exterior Side Yard

Minimum 19 m

17.3.11.2 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9544-22)