

PRESTIGE INDUSTRIAL ZONE (M1)**17.1 USES PERMITTED**

No *person* shall within any M1 Zone *use any lot, or erect, alter or use any building or structure* for any purpose except one or more of the following M1 *uses*;

an administrative office of the *Corporation*, the *County*, the Province of Ontario or the Dominion of Canada;

an ambulance, police or fire depot;

an assembly plant;

a *business or professional office*;

a cold storage plant;

a *customer contact centre office*;

a fabricating plant;

an *industrial mall*;

a machine shop;

a manufacturing plant;

a *motel or hotel*;

a packaging plant;

a printing plant;

a processing plant;

a scientific research establishment;

a *warehouse*;

a *wholesale outlet*;

a business office, retail sales outlet, wholesale distribution outlet or showroom *accessory to a permitted use*.

17.2 ZONE PROVISIONS

No *person* shall within any M1 Zone *use any lot or erect, alter or use any building or structure* except in accordance with the following provisions:

TABLE 17.2 – ZONE PROVISIONS	
Zone Provision	Non-Residential Uses
Lot Area	
Minimum	1.0 ha
Lot Frontage	
Minimum	60.0 m
Lot Depth	
Minimum	120 m
Front Yard Depth	
Minimum	25.0 m
Rear Yard Depth	
Minimum	25.0 m
Interior Side Yard Width	
Minimum	8.0 m

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TABLE 17.2 – ZONE PROVISIONS	
Zone Provision	Non-Residential Uses
Exterior Side Yard Width	
Minimum	25.0 m
Setback	27.5 m from the centreline of an <i>arterial road</i> as designated on Schedule “B” of this By-law; or
Minimum Distance	60.0 m from the centreline of Hwy 401, except that the first 10.0 m adjacent to Hwy 401 may only be <i>used</i> for the purpose of <i>landscaped open space</i>
Landscaped Open Space	
Minimum	20% of the <i>lot area</i>
Gross Floor Area	
Minimum	900 m ²
Provision for Retail Sales Outlet, Wholesale Distribution Outlet or Showroom	
Maximum	50% of the <i>gross floor area</i> of a permitted use
Height	
Maximum	5 <i>storeys</i>
Parking, Accessory Buildings, Etc.	In accordance with the provisions of Section 5 herein

17.2.1 External Design:

The exterior of the wall or walls of any *building* or *structure* facing Provincial Highway 401 shall be brick, stone or glass construction provided that the following facing materials may be used to a maximum of 40% of the total surface area of each wall:

stainless steel;
 decorative glazed terra cotta;
 ceramic veneer;
 precast stone or concrete panels;
 aluminium;
 bronze;
 steel with protective glazed enamel or porcelain finish.

All plans and specifications for all *buildings* and *structures*, as well as for additions to *buildings* and *structures* which existed prior to the passing of this By-Law, shall be prepared to the satisfaction of the City of Woodstock and where required, under the supervision of a registered architect or professional engineer and bear the stamp of said architect or engineer.

17.2.2 Open Storage:

The *open storage* of goods or materials outside of a *building* and *accessory* to the use of the *main building* on the *lot* is *permitted* in accordance with the following provisions:

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- i) such *open storage* shall comply with the *yard* and setback requirements of subsection 17.2 hereof;
- ii) such *open storage* shall not cover more than 30% of the *lot area*;
- iii) any portion of the area *used* for *open storage* shall be enclosed by a fence or berm and designed so that the storage is not visible from a *street* adjoining the *lot* or along any line of sight that is perpendicular to the *street*.
- iv) for those properties abutting Provincial Highway 401, no *open storage* shall be located in the area between the edge of the Highway 401 road allowance and any *building*;

17.3 SPECIAL PROVISIONS**17.3.1 M1-1 NORTH SIDE OF PATULLO AVENUE BETWEEN
JACK ROSS AVENUE AND MIDDLETOWN LINE (KEY MAPS 100 & 101)**

- 17.3.1.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-1 Zone use any *lot*, or *erect*, *alter* or *use* any *building* or *structure* for any purpose except the following:

all *uses permitted* in Section 17.1 of this By-law.

- 17.3.1.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-1 Zone use any *lot*, or *erect*, *alter* or *use* any *building* or *structure* for any purpose except in accordance with the following provisions:

17.3.1.2.1 Setback from EP1-1 and/or EP2-2 Zone

Notwithstanding any yard provision contained in Section 17.2, the minimum setback from an EP1-1 Zone or EP2-2 Zone shall be in accordance with the relevant setback provisions contained in those zones.

17.3.1.2.2 Holding Provisions

Where the symbol “H” appears on a zoning map following the zone symbol M1-1, those lands shall not be developed or *used* unless this By-law has been amended to remove the relevant “H” symbol.

17.3.1.2.2.1 *Criteria for the Removal of the Holding Provision*

- i) Prior to the removal of the “H” symbol, where development is proposed to be serviced by private services or a combination of private and municipal services, the owner shall satisfy the requirements of subsection 5.1.2 – *Adequate Municipal Services* of the City of Woodstock Zoning By-law and where deemed appropriate, shall enter into an agreement or agreements consistent with Section 41 of the Planning Act with the *County* and/or other appropriate authority regarding the future extension of municipal services, including any and all financial responsibilities associated therewith.

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- ii) Prior to the removal of the “H” symbol, the owner shall submit an archaeological assessment of the subject property and mitigate, through preservation or resources removal and documentation, adverse impacts to any significant archaeological resources found. No grading or other soil disturbances shall take place on the property prior to the issuance of a clearance letter by the Ministry of Culture confirming that all archaeological resource concerns have met licensing and resource conservation requirements.
 - iii) Prior to the removal of the “H” symbol, where development is proposed within 120 metres of an EP1-1 Zone or within 60 metres of an EP2-2 Zone, the owner shall satisfy the requirements as contained in subsection 25.3.1.2.1 – Setback from Environmental Protection Zone EP1-1 and/or subsection 26.3.2.2.1 – Setback from *Environmental Protection Zone EP2-2*.
- 17.3.1.2.3 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

17.3.2 **M1-2 EAST WOODSTOCK (KEY MAP 54)**

- 17.3.2.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-2 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all *uses permitted* in Section 17.1 of this By-Law, except that a *motel* or *hotel* shall not be permitted;
a municipal recreational facility.

- 17.3.2.2 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-Law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

17.3.3 **M1-3 ATHLONE AVENUE AT FINKLE STREET (KEY MAP 103)**

- 17.3.3.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-3 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all *uses permitted* in Section 17.1 of this By-law;
a *medical clinic*.

- 17.3.3.2 That all the provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further that all other provisions of this By-Law are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 8654-11)

PRESTIGE INDUSTRIAL ZONE (M1)**17.3.4 M1-4 RIDGEWAY ROAD AT JACK ROSS AVENUE (KEY MAP 99)**

17.3.4.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-4 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all *uses permitted* in Section 17.1 of this By-Law.

17.3.4.2 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-4 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:

17.3.4.2.1 Lot Frontage:

Minimum **31.0 m**

17.3.4.2.2 Interior Side Yard Width:

Minimum **3.0 m**

17.3.4.2.3 Lot Depth:

Minimum **65.0 m**

17.3.4.2.4 Lot Area:

Minimum **0.2 ha**

17.3.4.2.5 Gross Floor Area:

Minimum **175.0 m²**

17.3.4.2.6 External Design:

No provision.

17.3.4.2.7 That all the provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further that all other provisions of this By-Law are consistent with the provisions herein contained shall continue to apply *mutatis mutandis*.

(Added by By-Law 8801-12)

17.3.5 M1-5 PART LOT 14, CONCESSION 2 (BLANDFORD) (KEY MAP 31)

17.3.5.1 Notwithstanding any provisions of this By-Law to the contrary, no *person* shall within any M1-5 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except for the following:

all *uses permitted* in Section 17.1 of this By-Law

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17.3.5.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-5 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:

17.3.5.2.1 Lot Area

Minimum 0.6 ha

17.3.5.2.2 Lot Frontage

Minimum 45 metres

17.3.5.2.3 Exterior Side Yard

Minimum 7.5 metres

17.3.5.2.4 That all other provisions of the M1 Zone in Section 17.2 of this By-Law shall apply and further, that all other provisions of this By-law that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 8966-15 as approved by OMB File PL150199 on August 7, 2015)

17.3.6 **M1-6 1101 AND 1117 RIDGEWAY ROAD (KEY MAP 99)**

17.3.6.1 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-6 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* for any purpose except the following:

all uses permitted in Section 17.1 of this By-Law;
a chick hatchery

17.3.6.2 Notwithstanding any provisions of this By-Law to the contrary, no person shall within any M1-6 Zone use any *lot*, or *erect*, *alter* or use any *building* or *structure* except in accordance with the following provisions:

17.3.6.2.1 Definition of Chick Hatchery:

For the purposes of this subsection, a '*Chick Hatchery*', means a *lot*, *building* or *structure* or part thereof used for the purposes of hatching eggs, the processing and shipping of chicks, but does not include a *farm*. The housing of chicks shall not occur on-site for a period of longer than 72 hours following hatching.

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17.3.6.3 That all the provisions of the M1 Zone in Section 17.2 to this By-Law, as amended, shall apply, and further that all other provisions of this By-Law, as amended, that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9086-16)

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17.3.9.2.7 *Landscaped Open Space*

Minimum 5% of the *lot area*

17.3.9.3 That all the provisions of the M1 Zone in Section 17.2 to this By-Law, as amended, shall apply, and further that all other provisions of this By-Law, as amended, that are consistent with the provisions herein contained shall continue to apply mutatis mutandis.

(Added by By-Law 9317-19)

August/19